



# Monofil Bridging Filler

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## Product Information

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### Product Description

**Operational Sector:**

Two-component polyester glass-fibre-putty for bridging of cracks, small holes and rusted through areas. Suitable for the repair of cars, vehicles and boats, for automotive and industrial finishes

**Features:**

- adhesive on iron, steel, aluminium, zinc, glass fibre reinforced materials
- water proof, therefore for boat repairment
- high stability
- limited sandability

**Characteristics:**

Binder base:	unsaturated polyester resins	
Solid content	80 - 84 weight - %	
Spec. weight	1.60 - 1.63 kg/l	<b>DIN 51 757</b>

**Colour:**

green

**Storage**

At least 1 year, if the original tins are kept closed.

**VOC-regulation**

EU Limiting value for the product (cat. B/b): 250 g/l (2007)  
This product contains max. 4 g/l VOC [ 0.03 lbs/gal]

### Application

**Processing Conditions:**

From + 10 °C and up to 90% relative air humidity  
The polyester putty will not harden at under + 10 °C.

**Substrate Treatment:**

**Iron, steel, aluminium, galvanised substrates, glass fibre reinforced materials:**

Clean, de-rust and sand the surface, degrease with silicon-remover (anti-silicone)

**Old coatings:**

Sand thoroughly to remove all traces of thermoplastic coats (nitro-cellulose based paint, 1K-acrylic coats) as well as acid reacting coats (washprimer) and synthetic resin based coats.



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<b>Mixing ratio:</b>	2 % Hardener (by weight)
<b>Usage (20° C) :</b>	4 - 5 mins
<b>Sanding (20° C) :</b>	Sand dry or wet-on-wet after approx. 20 mins

### Special remarks

Insufficient or an excess use of hardener, can result in a stained overcoat.

### Safety Instructions

Use only in well ventilated rooms. Do not smoke, eat or drink during application. Keep away from children. When the ventilation is not adequate, suitable individual respiratory protection must be worn.

### Cleaning of tools

Tools should be cleaned immediately after use with Universal Thinner. When set hard the putty cannot be removed.