



Monofil Heavy Filler

gb 1/1013

Product Information

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Monofil Heavy Filler is a 2 component high build body filler based on polyester resins with adhesion on steel, aluminium, zinc and glass fibre reinforced compounds. After a short drying time the product can be very well sanded with high rub-off. Monofil Heavy Filler may be successfully sanded after 24 hours.

Colour shade	grey		
Mixing ratio	100 : 2		
Hardener	Hardener		
Thinners			
Spraying viscosity at 20° C			
Application	spraying pressure	spraying nozzle	spraying operations
Air / Flowjar - Spraygun			
Airless / Airmix			
Usage	4 - 5 min		
Coat thickness / dry film			
Curing time / Flash off time			
Dry	recoat time	dust dry	set to touch
Object Temp. 20° C	sandable after approx. 20 min		
Object Temp. 60° C	sandable after approx. 5 - 10 min		
VOC-regulation	EU Limiting value for the product (cat. B/b): 250 g/l (2007) This product contains max. 3 g/l VOC [0,03 lbs/gal]		

Remarks:

Apply over +10° C and at max. 80% humidity

The substrate must be clean, dry and free of grease. Slightly sand the surface! Remove old layers of paint or primer, which are not adhesive or fully dry. Do not apply on thermoplastic or acid-containing products.

Thoroughly mix Monofil Heavy Filler and Hardener.

All products should be disposed of in relation to the regulations of the environmental Health Authorities.

Protect your Environment.

This data sheet is for information purpose only! To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty. Please follow recommendations stated on the relevant safety data sheet and precautions stated on the product label. We reserve our right to make additions, deletions, or modifications to the information at any time without prior notification