

Monofil Pre-charged Aerosol 2K

Product-Information

Monofil 2K Pre-charged Spray is prefilled with a propellant and other additives. The final product is obtained by adding undiluted 2K-topcoat. The seller is liable for the final product.



Substrate:

Thoroughly dry 2K-Filler materials
1K-Filler materials (only if recoatable with 2K).
Fully hardened and abraded old substrates
(only if recoatable with 2K)

Pretreatment Pretreatment / Cleansing:

Pre-cleansing with silicone remover

Processing:

Coating Procedure



Please read the directions for use!

Colour / Grade of Gloss

High Gloss

Characteristics

Fast drying, scratch and shock resistant.
Excellent flow and surface finish
High UV-protection, non-yellowing, lightfast, lead free
Precharged with an ozone-friendly mixture of solvents and propellant
Supplied with an adjustable Sprayhead
Safe and clean transfer of the hardener
Fuel-resistant!
Suitable for all customary isocyanate crosslinked 2K-topcoats (MR 2:1 / 3:1)

Processing Conditions

From +10 °C and up to 80% relative air humidity.

Drying Times:

Pot-life

approx. 5 - 6 h

Dust-dry

approx. 15 - 20 Min.

Set to touch

approx. 4 - 5 h.

Full hardness

after 24 h.



Directions for use:

Prior to application, all substrates must be clean, dry and degreased.
Before spraying, take the red button from the cap and attach to the pin on the bottom of the aerosol.
Press red button with the ball of your hand until a stop is reached.
Shake can vigorously for 2 minutes. Spray to test.
Spraying distance approx. 25 cm. Apply 2 to 3 coats of Monofil 2K-Topcoat with approx. 5 minutes flash-off time until 50µ film thickness is reached. Pot-life 5 - 6 hours.

Safety information:

Pressurised container. Protect from sunlight and do not expose to temperatures exceeding 50 °C.
Do not pierce or burn even after use. Do not spray on a naked flame or any incandescent material.
Keep away from sources of ignition - Do not smoke. Without sufficient ventilation formation of explosive mixtures may be possible. Keep out of reach of children. For professional use only.
Caution! Empty containers should be disposed of separately, in accordance with local regulation.
The product should not be allowed to be disposed together with food wastes.

The data sheet is for information purpose only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee.

MONOFIL – Applied House, Fulflood Road, Havant, Hampshire. PO9 5AX

Tel: +44 (0) 239 2470909 - Fax: +44 (0) 239 2476340

Internet: www.monofil.co.uk e-mail: sales@monofil.co.uk