

# Monofil - 221 Additive

## Product Information



Monofil 221 Additive enables most commonly used HS paints to be converted into a 1K-Acryl-paint. No hardener is necessary after the addition of Monofil 221

Colour / Shade	Colourless
Mixing Ratio	2 : 1 (2K HS Topcoat : Monofil 221 Additive)
Hardener	None
Thinners	2K Thinners ; Addition: 25—30%
Spraying Viscosity at 20° C.	18—20 secs 4mm DIN

Application	Spraying Pressure	Spray Nozzle	Spray Applications
Air / Flowjar—Spraygun	3—5 Bar	1.3—1.5mm	2
Airless / Airmix	120—125 Bar	0.28mm	2

Pot Life	None
Coat Thickness / Dry Film	-
Curing Time / Flash Off Time	10 mins

Dry	Recoat Time	Dust Dry	Set to Touch	Full Hardness
Object Temp 20° C		15min	1hour	6—8 hours
Object Temp 60° C				

**Remarks :**

No pot life.  
 Storage: at least 2 years in tightly closed original containers.  
 Marking VbF Hazardous materials ordinance  
 Monofill 221 Additive A II inflammable, Xi, N  
 All products should be disposed of in relation to the regulations of the environmental health authorities.  
 Protect your Environment!

The data sheet is for information purposes only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee.