



Relo Acrylic Clearcoat MS-Quality Product Information

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Relocryl Acrylic Clearcoat MS is a medium-solid clear coat based on high quality acrylic resins designed to give good protection to ultra-violet light. Consumption: 6 - 8 m²/l.

Colour shade	transparent			
Mixing ratio	2 : 1 by volume			
Hardener	Relocryl Acryl- MS Hardener Fast / Standard			
Thinners	Relocryl Acryl-Thinner; add about 10%			
Spraying viscosity at 20° C	18 * 20 s 4 mm DIN			
Application	spraying pressure	spraying nozzle	spraying operations	
Air / Flowjar - Spraygun	4 - 5 bar	1.4 mm	2	
Airless / Airmix				
Pot life	4 - 6 h			
Coat thickness / dry film	40 - 50 µm			
Curing time / Flash off time	5 - 10 min. between the spraying operations			
Dry	recoat time	dust dry	set to touch	full hardness
Object Temp. 20° C		20 - 30 min.	6 - 8 h	24 h
Object Temp. 60° C		3 - 5 min.	20 - 30 min.	1 - 2 h
Special recommendations	We advise against using this product for "clear over base" applications on water-borne base paints			

Operation conditions: from + 10° C and up to 75% relative air humidity.

All products should be disposed of in relation to the regulations of the environmental health authorities.
Protect your Environment!

This data sheet is for information purpose only! To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty. Please follow recommendations stated on the relevant safety data sheet and precautions stated on the product label. We reserve our right to make additions, deletions, or modifications to the information at any time without prior notification