



# Relo Super

## PE-Universalspachtel

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### Product Information

Relo Super PE-Universalspachtel is a polyester filling and finishing putty with adhesion on steel, aluminium, galvanized metal and glass fibre reinforced compounds. Fast drying and ease of sanding are further features of this top product. Overcoat with Relocryl grundierfiller. The full adhesive power will be first developed after approx. 1 hour when applied on galvanized supports.

Colour shade	beige			
Mixing ratio	100 : 2			
Hardener	Härter P			
Thinners				
Spraying viscosity 20° C				
Application	spraying pressure	spraying nozzle	spraying operations	
Air / Flowjar - Spray gun				
Airless / Airmix				
Pot life	3 - 4 min.			
Coat thickness / dry film				
Curing time / Flash off time				
Dry	recoat time	dust dry	set to touch	full hardness
Object Temp. 20° C	Sandable after approx. 20 min.			
Object Temp. 60° C	Sandable after approx. 5 min.			
VOC content	EU limiting value for the product (cat. B/b): 250 g/l (2007) This product contains max. 6 g/l VOC [ 0.05 lbs/gal]			

#### Remarks:

The substrate must be clean, dry and free of grease. Slightly sand surfaces! Remove old layers of paint or primer, which are not adhesive or fully dry. Do not apply on thermoplastic or acid-containing products (eg. Reaktionsprimer). Mix well Relo Super and Härter P.

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty.