



Relocryl 2K-Acrylic Clearcoat

Scratch Resistant

Product Information

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Relocryl 2K-Acrylic Clearcoat is a scratch resistant clearcoat based on high quality acrylic resins. It is especially recommended for environment protective and two-coat painting. Excellent durability against all climatic circumstances, as well as chemical and mechanical resistance.
Consumption: 6 - 8 m² / l.

Colour shade	transparent			
Mixing ratio	2 : 1 by volume			
Hardener	Relocryl MS Fast Hardener			
Dilution	Relocryl Thinner: addition 0 - 10%			
Spraying viscosity 20° C	18 - 20 s 4 mm DIN			
Application	spraying pressure	spraying nozzle	spraying operations	
Air / Flowjar - Spray gun	4 - 5 bar	1.4 mm	1 - 2	
Airless / Airmix				
Pot life	4 - 6 h			
Coat thickness / dry film	40 - 50 µm			
Curing time / Flash off time	5 - 10 min. between the spraying operations			
Dry	recoat time	dust dry	set to touch	full hardness
	Object temp. 20° C	20 - 30 min.	6 - 8 h	24 h
	Object temp. 60° C	3 - 5 min.	20 - 30 min.	1 - 2 h

Operation conditions: from + 10 °C and up to 75% relative air humidity.

All products should be disposed of in relation to the regulations of the environmental health authorities. Protect your Environment!

This data sheet is for information purpose only! To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty. Please follow recommendations stated on the relevant safety data sheet and precautions stated on the product label. We reserve our right to make additions, deletions, or modifications to the information at any time without prior notification.