



## Relo 1K-Clearcoat

### Product Information

gb 1/0815

page 1/1

Relo 1K-Clearcoat is designed to give good protection to ultra-violet light. Recommended as overcoat for two coat paintings. Good resistance to weathering as well as good performance against petroleum by temporary exposure. Consumption: 6 - 8 m<sup>2</sup>/l.

|                              |  |                 |                     |               |
|------------------------------|--|-----------------|---------------------|---------------|
| Colour shade                 | colourless   |                 |                     |               |
| Mixing ratio                 |  |                 |                     |               |
| Hardener                     |  |                 |                     |               |
| Thinners                     |  |                 |                     |               |
| Spraying viscosity at 20° C  | ready for spraying   |                 |                     |               |
| Application                  | spraying pressure  | spraying nozzle | spraying operations |               |
| Air / Flowjar - Spraygun     | 4-5 bar  | 1.5 mm          | 2 - 3               |               |
| Airless / Airmix             | 120 - 150 bar  | 0.28 mm         | 2 - 3               |               |
| Pot life                     |  |                 |                     |               |
| Coat thickness / dry film    | 30 - 40 µm   |                 |                     |               |
| Curing time / Flash off time | 5 - 10 min between the spraying operations   |                 |                     |               |
| Dry                          | recoat time  | dust dry        | set to touch        | full hardness |
| Object Temp. 20° C           | 30 - 40 min  |                 | 4 h                 | 24 h          |
| Object Temp. 60° C           | 10 - 15 min  |                 | 30 - 60 min         | after cooling |
| Special Recommendations:     | We advise against using this product for "clear-over-base" applications on water-borne base paints |                 |                     |               |

#### Remarks:

Storage stability: at least 3 years if stored in tightly closed original containers. All products should be disposed of in relation to the regulations of the environmental health authorities. Protect your environment.

This data sheet is for information purpose only! To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty. Please follow recommendations stated on the relevant safety data sheet and precautions stated on the product label. We reserve our right to make additions, deletions, or modifications to the information at any time without prior notification